

# Work Order ID 117782

May-02-14 7:19:00 AM

**\*117782\***

Page 1

Item ID: D4932-1-048

Revision ID:

Item Name: KWS Carbide Wear Strip, 4.8" Long

Start Date: 5/02/14

Start Qty: 8.00

**\*8\***

Required Date: 5/05/14

Req'd Qty: 8.00

**\*8\***

Reference:

Accept

**\*N900040100\***

Setup Start

**\*NS1\***

Stop

**\*NS2\***

Cust Item ID:

Customer:

Approvals:

Process Plan: *N*

Date:

Tooling:

Date:

Run Start

**\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop

**\*NR2\***

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D4932

A

100

**\*100\***

Purchasing

Purchasing

*One time only*

Memo

Issue P/O:

PART #KO-KWS-434-TC

Possible supplier: BIC INDUSTRIAL

Material release note is required.

0.00

0.00

*18*

*DC/a*

*14-5-5*

110

**\*110\***

Packaging

Packaging

Receive & Inspect for Damage & Mat'l Certs

0.00

Memo

0.00

120

**\*120\***

QC

Quality Control

*QCS*

~~QC6 - Inspect dimensions to drawing~~

0.00

Memo

0.00

*8*

*14-0505*

DAS

9

9-89

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Stop

**\*NS2\***

Cust Item ID:

Customer:

Approvals:

Process Plan: \_\_\_\_\_

Date: \_\_\_\_\_

QC: \_\_\_\_\_

Date: \_\_\_\_\_

Tooling: \_\_\_\_\_

Date: \_\_\_\_\_

SPC (Y/N): \_\_\_\_\_

Date: \_\_\_\_\_

Run Start

**\*NR1\***

Stop

**\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

Identify as per dwg & Stock Location: W2001

0.00

**\*130\***

Packaging

Memo

0.00

Packaging

140

QC21- Final Inspection - Work Order Release

0.00

**\*140\***

QC

Memo

0.00

Quality Control

(8)me14-05-0514/5/1414-05-06

# Picklist Print

May-02-14 7:18:59 AM

Page 1

Work Order ID: 117782

\*117782\*

Parent Item: D4932-1-048

\*D4932-1-048\*

Parent Item Name: KWS Carbide Wear Strip, 4.8" Long

Start Date: 5/02/14

Required Date: 5/05/14

Start Qty: 8.00

Required Qty: 8.00

Comments: IPP REV:A 14.04.23 NEW ISSUE DD VERF:JLM

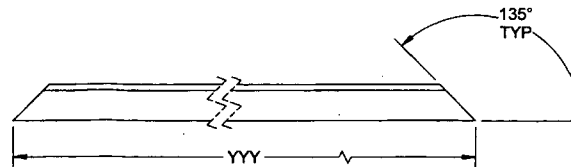
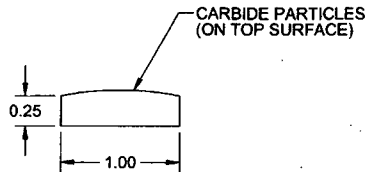
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
KO-KWS-434-TC		Purchased		No			Each	0.0000		8			
*KO-KWS-434-TC*									**	(8)	22	14.05.05	
WEAR STRIP (4 3/4")													

4932-1

Batch: ~~B117782~~ x 8  
116322



# SPECIFICATION CONTROL DRAWING

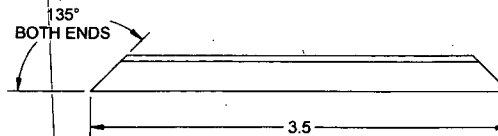


**D4932-1-YYY KWS CARBIDE WEAR STRIP**

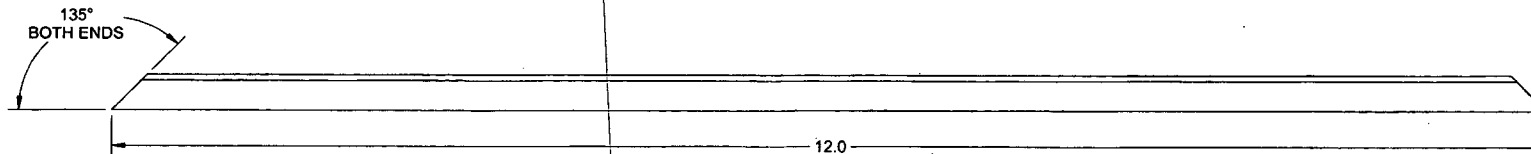
PART NUMBERING: D4932-1-035

BASIC PART    LENGTH IN TENTHS OF AN INCH

EXAMPLE: D4932-1-035 = PART 3.5 INCHES LONG  
EXAMPLE: D4932-1-120 = PART 12 INCHES LONG



**EG: D4932-1-035 KWS CARBIDE WEAR STRIP**



**EG: D4932-1-120 KWS CARBIDE WEAR STRIP**

*wlo 117782*

**RELEASED**  
2014-04-04

## NOTES:

- 1) MATERIAL: KWS-XX-ATC CARBIDE WEAR STRIP (XX = LENGTH IN INCHES, EG: KWS-12-ATC FOR A 12" LENGTH)  
SUPPLIER: KENCO ENGINEERING INC.  
PO BOX 1467 ROSEVILLE, CA 95678  
2155 PFE ROAD, ROSEVILLE, CA 95747  
TEL: 800-363-9859, 916-782-8494 FAX: 916-783-3494  
WWW.KENCOENGINEERING.COM
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.125 LBS/INCH

A	NEW ISSUE	DB	13.08.28
REV.	DESCRIPTION	BY	DATE
DESIGN	DB	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	DB		
CHECKED	AP	DRAWING NO.	REV. A
MFG. APPR.	AP	D4932	SHEET 1 OF 1
APPROVED	AP	TITLE	SCALE
DE APPR.	AP	KWS CARBIDE STRIP	NTS
DATE	13.08.28	COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	